

Work Order ID 66215

Monday, February 07, 2011 1:48:09 PM

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Item ID: K10021

Revision ID:

Item Name: Spacepod Hardware Kit (-241)

Start Date: 2/7/2011 Start Qty: 1.00

Required Date: 2/7/2011 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



11/2/75

Sulor

4

14/2/8

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Item ID: K10021

Accept

Revision ID:

Item Name: Spacepod Hardware Kit (-241)

Start Date: 2/7/2011 Start Qty: 1.00

Required Date: 2/7/2011 Req'd Qty: 1.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

130

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

U 11-02-08

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Work Order ID: 66215

Parent Item: K10021

Parent Item Name: Spacepod Hardware Kit (-241)



Start Date: 2/7/2011

Required Date: 2/7/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A 07.03.07 new issue EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
A3235-020-935 Washer - Countersunk		Purchased	No			110	Each	449.0000	8	8	11/2/11		

Location

Loc Qty

Loc Code

ST281

449

106150

449

ALS7-1032-130 Insert		Purchased	No			110	Each	2,080.000	16	16	11/2/11		
-----------------------------	--	-----------	----	--	--	-----	------	-----------	----	----	---------	--	--

Location

Loc Qty

Loc Code

FP

141

115079

141

ST282

1939

113238

17

115502

500

115581

422

116800

1000

AN3-10A Bolt		Purchased	No			110	Each	116.0000	2	2	11/2/11		
---------------------	--	-----------	----	--	--	-----	------	----------	---	---	---------	--	--

Location

Loc Qty

Loc Code

ST351

116

115877

1

116075

15

116400

100

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Work Order ID: 66215

Parent Item: K10021

Parent Item Name: Spacepod Hardware Kit (-241)

Start Date: 2/7/2011

Required Date: 2/7/2011

Start Qty: 1.00

Required Qty: 1.00

AN3-3A
Bolt

Purchased No

110 Each

91.0000



8 8 11/2/78

Location

Loc Qty

Loc Code

ST350

91

116419

91

110 Each

52.0000



8 8 11/2/78

AN3H4A
Bolt

Purchased No

Location

Loc Qty

Loc Code

ST350

52

114941

27

115422

25

110 Each

459.0000



36 36 11/2/78

AN525-10R7
Screw

Purchased No

Location

Loc Qty

Loc Code

ST325

459

113359

15

115016

144

115371

200

116737

100

110 Each

552.0000



8 8 11/2/78

AN526C832R14
Screw

Purchased No

Location

Loc Qty

Loc Code

ST327

552

104916

552

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Parent Item: K10021

Parent Item Name: Spacepod Hardware Kit (-241)

Start Date: 2/7/2011

Required Date: 2/7/2011

Start Qty: 1.00

Required Qty: 1.00

AN5-5A

Purchased

No

110

Each

79.0000



Bolt



11/2/11

Location

Loc Qty

Loc Code

ST337

79

110865

79

110

Each

8.0000

AN960JD10

NAS1149D0363J

Purchased

No



Washer



11/2/11 MIL6008

Location

Loc Qty

Loc Code

ST

6

107715

6

ST335

2

105792

2

110

Each

0.0000

AN960JD10L

NAS1149D0332J

Purchased

No



Washer



11/2/11 MIL6441

AN960JD516

NAS1149D0563J

Purchased

No



Washer



11/2/11 MIL4742

Location

Loc Qty

Loc Code

ST

34

103694

18

107534

12

109287

4

110

Each

5.0000

D2174-041

Manufactured

No



Web, 205



11/2/11

Location

Loc Qty

Loc Code

ST199

5

60345

5

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Work Order ID: 66215

Parent Item: K10021

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Start Date: 2/7/2011

Required Date: 2/7/2011

Start Qty: 1.00

Required Qty: 1.00


D2589

Keys, Key Chain, 350 Hinge

Manufactured No

110 Each

109.0000

 11 *11/2/11*

Location

Loc Qty

Loc Code

ST019

109

58194

109


D2985

Label

Manufactured No

110 Each

7.0000

 1 *11/2/11*

Location

Loc Qty

Loc Code

ST032

7

50232

7


D3015-3

Locknut

Manufactured No

110 Each

38.0000

 1 *11/2/11*

Location

Loc Qty

Loc Code

ST030

29

64275

29

ST033

9

60287

9


D3547-1

Bracket

Manufactured No

110 Each

8.0000

 1 *11/2/11*

Location

Loc Qty

Loc Code

ST069

8

57951

8

 1

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Work Order ID: 66215

Parent Item: K10021

Parent Item Name: Spacepod Hardware Kit (-241)



Start Date: 2/7/2011

Required Date: 2/7/2011

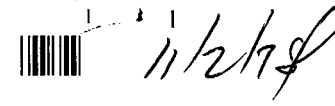
Start Qty: 1.00

Required Qty: 1.00

D3550-1
Strut

Manufactured No

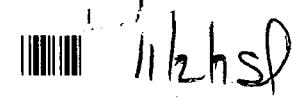
110 Each 3.0000



D3552-7
Door Prop

Manufactured No

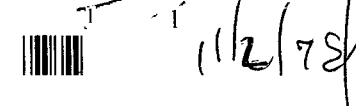
110 Each 2.0000



D3554-7
Ball Stud

Manufactured No

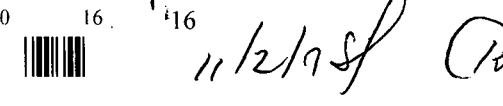
110 Each 21.0000



MS21042L3
Nut

Purchased No

110 Each 2.877.000



Location

ST271

56332

Loc Qty

3

3

Loc Code

Location

ST272

65879

Loc Qty

2

2

Loc Code

Location

ST067

65123

Loc Qty

10

10

Loc Code

ST070

37674

Loc Qty

11

11

Loc Code

Location

ST300

114784

115835

116391

116540

116549

Loc Qty

2877

9

368

900

800

800

Loc Code

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Work Order ID: 66215

Parent Item: K10021

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Start Date: 2/7/2011

Required Date: 2/7/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

110

Each

1,148.000

1



Nut



11/2/7

Location

Loc Qty

Loc Code

ST139

26

114813

26

ST300

1122

115594

426

116105

496

116548

200

MS24694-S67

Purchased

No

110

Each

223.0000

7



Screw



11/2/7

Location

Loc Qty

Loc Code

ST289A

223

114341

23

115016

200

MS24694-S69

Purchased

No

110

Each

84.0000

1



Screw



11/2/7

Location

Loc Qty

Loc Code

ST289A

84

112492

84

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-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
X									D350-600-241	SPACEPOD™ LH, AS350
	X								D350-600-242	SPACEPOD™ RH, AS350/355
		X							D355-600-243	SPACEPOD™ LH, AS355
1		1	X						D350-600-245	DOOR ASSEMBLY LH
	1			X					D350-600-246	DOOR ASSEMBLY RH
					X				D350-600-247	SPACEPOD™ UPGRADE KIT LH
						X			D350-600-248	SPACEPOD™ UPGRADE KIT RH
							X		D350-600-249	SPACEPOD™ UPGRADE KIT
1	1	1						X	D350-600-449	SWITCH RELOCATION KIT
2	2	2							D2174-041	WEB ASSEMBLY
							1		D2464-0360	NEOPRENE SEAL
			1	1					D2589	KEYS, KEY CHAIN
1	1	1							D2985	DECAL
1	1	1			1	1	1		D3015-3	LOCK NUT
			1		1				D3186-3	SPACEPOD DOOR, LH
				1		1			D3186-4	SPACEPOD DOOR, RH
1**		1**							D3187-1	FLOOR
	1**								D3187-2	FLOOR
1									D3188-5	SPACEPOD BODY
	1								D3188-6	SPACEPOD BODY
		1							D3188-7	SPACEPOD BODY
1	1	1			1	1	1		D3547-1	BRACKET
1	1	1			1	1	1		D3550-1	STRUT
			1	1	1	1	1		D3552-7	GAS SPRING
1	1	1			1	1	1		D3554-7	BALL STUD
8	8	8							AN3-3A	BOLT
2	2	2							AN3-10A	BOLT
8	8	8							AN3H4	BOLT
1	1	1			1	1	1		AN5-5A	BOLT
36	36	36							AN525-10R7	SCREW
8	8	8			4	4	4		AN526C832R14	SCREW
7	7	7							MS24694S67	SCREW
1	1	1			1	1	1		MS24694S69	SCREW
			2	2	2	2	2		MS27039-0811	SCREW
8	8	8			1	1	1		AN3235-020-935	WASHER
8	8	8							AN960JD10	WASHER
16	16	16			1	1	1		AN960JD10L	WASHER
			(4)	4	8	8	8		AN960JD8	WASHER
3	3	3			3	3	3		AN960JD516	WASHER
			2	2	2	2	2		NAS1515H3	NYLON WASHER
			2	2	6	6	6		MS21042L08	NUT
16	16	16			1	1	1		MS21042L3	NUT (or MS21042-3)
1	1	1			1	1	1		MS21042L5	NUT
16	16	16							AKS7-1032-130	INSERT
28**	28**	28**							AKS7-1032-130	INSERT
								3	M81824/1-2	SPLICE

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Revision: E

Date: 09.07.31

DART AEROSPACE LTD.

IIN-D350-600

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-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
								2	D3597-1	FEMALE SPADE CONNECTOR
								1	D3598-2-096	EXPANDABLE SLEEVE
								24	D3599-1	TIE-WRAP
								24	D3600-1	TIE-WRAP MOUNT
								24 FT	M22759/16-22-9	WIRE
			1*	1*	1*	1*			D2464-1250	NEOPRENE SEAL
1**		1**	1*		1*				D3567-1	DECAL
	1**			1*		1*			D3567-2	DECAL
			2*	2*					D2586	LATCH
			2*	2*					D2585	MOUNTING CHANNEL
			2*	2*					D2621	LATCH PLATE
			2*	2*					MS27039-1-15	SCREW
					2	2	1		MS27039-1-25	SCREW
			2*	2*	2	2	1		AN960JD10	WASHER
			2*	2*	2	2	1		MS21042L3	NUT (or MS21042-3)
			1*	1*					D2857-1	HINGE BRACKET
			1*	1*					D2857-2	HINGE BRACKET
			2*	2*					D2228	BACKING PLATE
			8*	8*	8	8	8		AN526C832R10	SCREW
			8*	8*	8	8	8		AN960JD8	WASHER
			8*	8*	8	8	8		MS21042L08	NUT
			1*	1*	1*	1*	1		D3557-1	BRACKET
			2*	2*	2*	2*	2		D2228	BACKING PLATE
			1*	1*	1*	1*	1		D3554-7	BALL STUD
			1*	1*	1*	1*	1		AN960JD516	WASHER
			1*	1*	1*	1*	1		D3015-3	LOCK NUT
			2*	2*	2*	2*	2		AN526C832R14	SCREW
			2*	2*	2*	2*	2		AN526C832R10	SCREW
			4*	4*	4*	4*	4		AN960JD8	WASHER
			4*	4*	4*	4*	4		MS21042L08	NUT
2**	2**	2**			1	1	1		D2237	STRIKER PLATE
4**	4**	4**			2	2	2		MS20426AD4-5	RIVET
2**	2**	2**			2	2	2		D3538-1	HINGE BRACKET
2**	2**	2**							D2179	HINGE BRACKET PLATE
4**	4**	4**			4	4	4		AN526C832R24	SCREW
4**	4**	4**			4	4	4		AN960JD8	WASHER
4**	4**	4**			4	4	4		MS21042L08	NUT

* PRE-INSTALLED ON D3186-3/-4 SPACEPOD™ DOOR

** PRE-INSTALLED ON D3188-5/-6/-7 SPACEPOD™

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Revision: E

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